



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001
Job Sheet 166649-B



Part No: 646.4001 **350-61** Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Heli Austria GMBH (CHAUS03)

Heliport A-5600 Street, PG Johann, , A-5600 Austria ph:43 6462 4200 fx:43 (0) 6462 4200 42.

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/27/17	0.00	0.00	Start up container	
100	DC	1 pcs	10/27/17	0.00	0.00	DC	
110	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging1	
120	QC	1 pcs	10/27/17	0.00	0.00	QC4	
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	10/27/17	0.00	0.00	QC21	

Part Op 100 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation sep 01/2018 sep 06/16 sep 02/18 S016918	600.0129 S016928	8	176	0	0
	600.0990 F4138326-70	1	17	0	0
	600.0991	1	5	0	0
	600.1012 S016925	1	11	0	0
	600.1013 S016921	5	40	0	0
	646.2910 S016915	1	8	0	0
	646.3001 S016910	1	11	0	0
	646.3110 S016875	1	8	0	0
	646.3210 S016872	1	13	0	0
	646.3301 S016863	1	14	0	0
	646.3510 S016860	1	10	0	0
	646.3511 S016855	1	8	0	0
	646.3610 S016853	1	1	0	0
	646.3710 S016851	1	5	0	0
	646.3711 S016857	1	12	0	0
	646.3712 S016845	1	26	0	0
	646.3713 S016844	1	23	0	0
	646.3714 S016841	1	24	0	0
	646.3715 S016839	2	46	0	0
	646.3716 S016837	1	21	0	0
	646.3717 F159350	1	15	0	0
	646.3718 S016827	2	14	0	0
	646.3719	2	13	0	0

✓ 646.3810	SO16312	2	24	0	0
✓ 646.3811	SO16310	1	11	0	0
✓ 646.3812	SO16308	2	10	0	0
✓ 646.3813	SO16306	1	8	0	0
✓ 646.3910	SO16303	4	29	0	0
✓ 646.3911	SO16799	1	16	0	0
✓ 646.3912	SO16792	4	30	0	0
✓ 646.3913	SO16784	1	34	0	0
✓ 646.9410	SO16781	1	43	0	0
✓ 647.0112	SO16782	2	161	0	0
✓ 647.7703	SO16371	2	7	0	0
✓ 650.9201	SO16777	2	15	0	0
✓ AN3-11A	SO16765	10	77	0	0
✓ AN3-12A	SO16762	2	120	0	0
✓ AN3-13A	SO16758	1	5	0	0
✓ AN3-3A	SO16755	4	96	0	0
✓ AN3-4A	SO16752	10	326	0	0
✓ AN3-5A	SO16749	2	153	0	0
✓ AN3-6A	SO16747	2	82	0	0
✓ AN316C4R	SO16745	2	34	0	0
✓ AN44-5A	SO16742	2	24	0	0
✓ AN4C7A	SO16740	2	181	0	0
✓ AN665-34R	SO16737	2	18	0	0
32 X SO16325	CCR264SS3-02	36	250	0	0
SO16321X12	CR3213-5-3	14	39	0	0
	MS20426AD5-7	2	1,316	0	0
	MS20470AD5-5.5	8	549	0	0
	MS20470AD5-6	8	427	0	0
SO16297	MS20470AD5-7	3	263	0	0
	MS21042-08	2	0	0	0
	MS21042-3	2	0	0	0
	MS21042L3	63	462	0	0
SO16279X16	MS21042L4	2	1,089	0	0
	MS21047-3	18	83	0	0
	MS24693-C278	5	65	0	0
	MS24694-S51	5	12	0	0
	MS24694-S54	2	137	0	0
	MS24694-S55	3	151	0	0
	MS27039-08-13	2	191	0	0
	MS27039-1-10	2	27	0	0
	MS27039-1-12	6	121	0	0
FM138045-60X11	MS27039-1-16	24	187	0	0
	MS27039-1-19	22	412	0	0
	MS27039-1-20	2	29	0	0
	MS27039-1-21	4	91	0	0
	NAS1149F0332P	144	1,231	0	0
	NAS1149F0363P	2	155	0	0
SO16284	NAS1149F0432P	4	335	0	0
	NAS1149FN832P	4	4,525	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Cross tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Water Jet</td><td style="width:5%;">☐</td> <td style="width:15%;">Engineering</td><td style="width:5%;">☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table>						Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Large Fab	☐	Composite	☐	Supplier	☐		
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Date : _____		Step #: _____		Effective : _____				MRB (QSI042) Approval																																	
Description Work Order				Disposition				Completed By																																	
Job No: 166649-B Mfg Date: 12/07/17 Start up Operation 646.4001 PART NO: Revision: Operation: Change No: AS350 cable cutter system S018551 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com				Lead hand / Supervisor Approval Verification																																					
				QC / QA Coordinator Approval																																					

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

☐ Surge am	☐ Positioned Wrong
☐ Stock Pulled	☐ Outside Dimensions
☐ Sequence	☐ Over/Under tolerance
☐ et	☐ Part Incorrect
☐ .labeled	☐ Part Lost/Missing
☐ Hit/Function	☐ Part Moved
☐ Misaligned/off center	☐ Drawing
	☐ Finish
	☐ Misread
	☐ Turning Sequence

NOTES:

- B

0.5304

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC
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[illegible]

QTY	PARTS LIST
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